

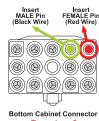
XP-3179-S v. 2.1b

Installation

XP-STRN-UPG

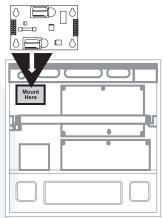
- Installation Time: About 20 minutes
- Tools Required: 1/4" Nut-driver, Phillips screwdriver
 - 1. Turn off power and unplug the machine.
- 2. Remove Lockbar and Playfield glass, then lift Playfield to a vertical position. Secure Playfield.
- 3. Locate the Connector leading from the Transformer to the Main Wiring Harness (Bottom Cabinet) to the Backbox and disconnect. (Drawing 1)
- 4. Taking the 5 foot Cable, Insert the Pins of the Red & Black Wires as indicated into the downstream (backbox side) of the connector. (Drawing 2)
- 5. Once Pins are Inserted, Re-connect the Transformer.
- 6. Take the Opposite End of the 5 foot Cable and feed it up into the back box of the game. Secure the cable with the provided Tie wraps to the Main Power Harness in the Cabinet.
- 7. Lower the Playfield into the proper position and replace the Playfield Glass and Lockbar.
- 8. Remove Backglass and Open the Backbox. Continue pulling the 5 foot Cable through the cabinet opening.
- 9. Remove the XP-SGHV from its bag, remove the backing on the provided Velcro strips, and mount the Velcro on the back side of the XP-SGHV. Place XP-SGHV in appropriate location in Backbox. Please NOTE: Mounting Standoffs may be available in some games for the use of the Stern version of the XP-SGHV. This location is acceptable to use, but screws provided by the user may be needed. (Drawing 3)
- 10. Connect the MTA Connection on the 5 foot Cable to location CN1 of the XP-SGHV. It is a keyed connection.
- 11. Connect the one end of the Shorter cable to location CN2 of the XP-SGHV. It is a keyed connection.
- 12. Connect the loose end of the Shorter cable to the Power Connection on the XP-DMD4096-x display board. It is a keyed connection. (Drawing 4)
- 13. Use the remaining Zip ties to secure the Cables to Existing Harnesses.





Drawing 2

XP-SGHV Controller Board



Drawing 3

